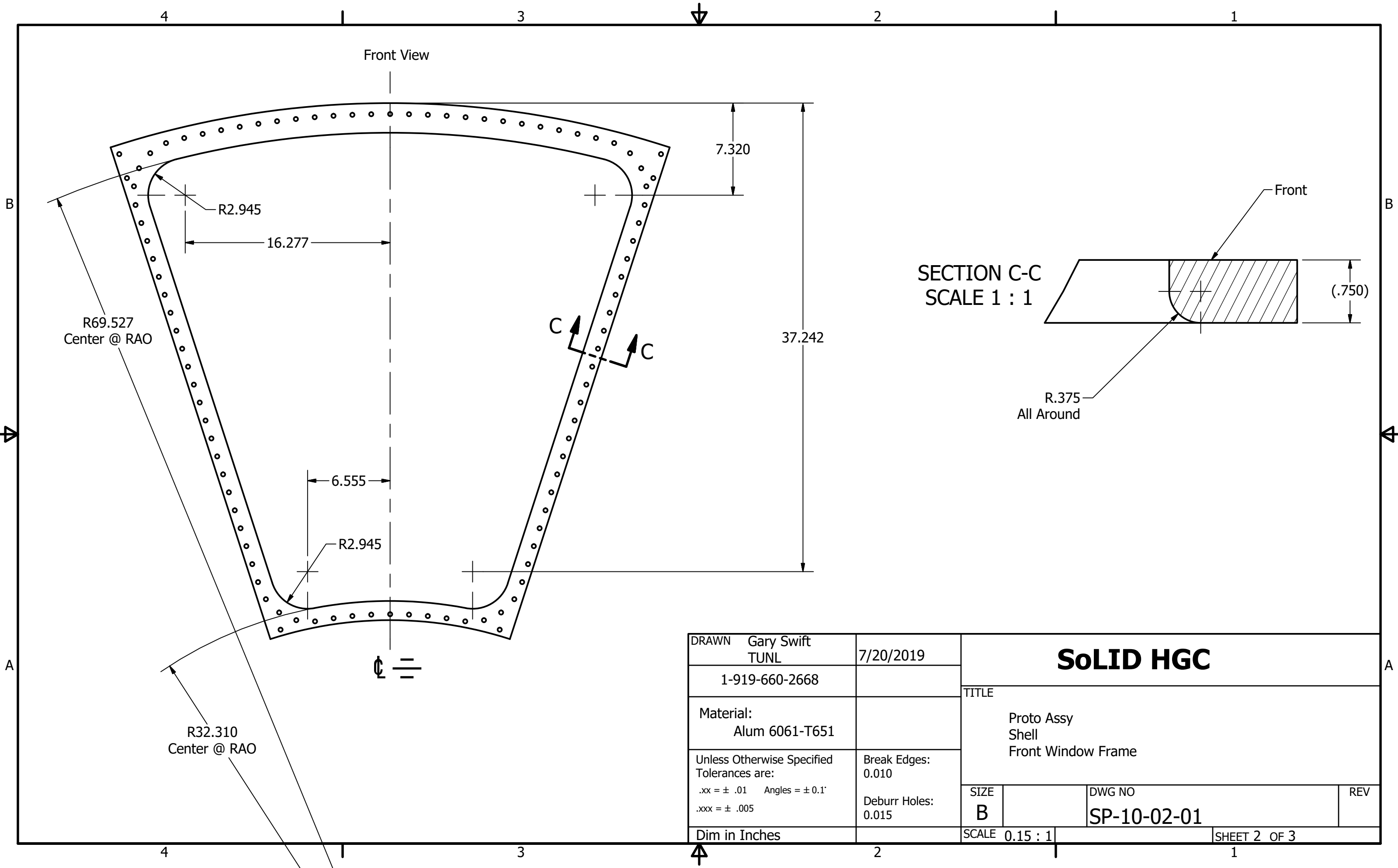
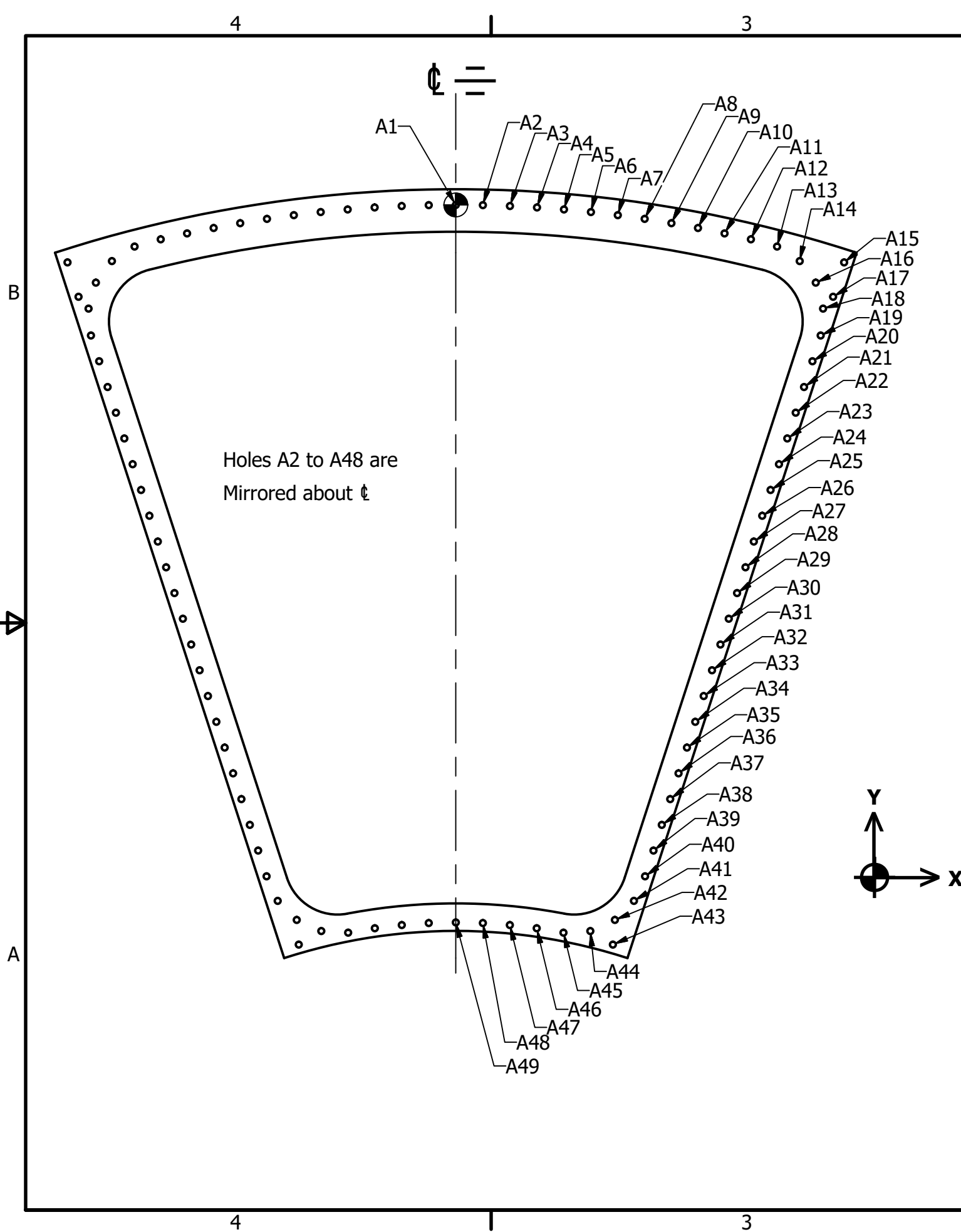


Note:
All Holes Drilled Normal
to their Respective Surface

DRAWN Gary Swift TUNL	7/20/2019	SoLID HGC		
1-919-660-2668				
Material: Alum 6061-T651		TITLE Proto Assy Shell Front Window Frame		
Unless Otherwise Specified Tolerances are: .xx = ± .01 Angles = ± 0.1' .xxx = ± .005	Break Edges: 0.010 Deburr Holes: 0.015			
Dim in Inches		SIZE B	DWG NO SP-10-02-01	REV
		SCALE 0.15 : 1	SHEET 1 OF 3	



DRAWN Gary Swift TUNL	7/20/2019	SoLID HGC		
1-919-660-2668				
Material: Alum 6061-T651		TITLE Proto Assy Shell Front Window Frame		
Unless Otherwise Specified Tolerances are: .xx = ± .01 Angles = ± 0.1' .xxx = ± .005	Break Edges: 0.010 Deburr Holes: 0.015	SIZE B	DWG NO SP-10-02-01	REV
Dim in Inches		SCALE 0.15 : 1	SHEET 2 OF 3	



HOLE TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
A1	.000	.000	Ø.332 THRU
A2	1.500	-.016	
A3	3.000	-.063	
A4	4.499	-.143	
A5	5.995	-.254	
A6	7.489	-.396	
A7	8.979	-.570	
A8	10.466	-.775	
A9	11.947	-1.012	
A10	13.424	-1.280	
A11	14.894	-1.580	
A12	16.358	-1.910	
A13	17.803	-2.308	
A14	19.060	-3.112	
A15	21.523	-3.186	
A16	19.950	-4.310	
A17	20.912	-5.090	
A18	20.356	-5.746	
A19	20.225	-7.233	
A20	19.765	-8.661	
A21	19.301	-10.088	
A22	18.837	-11.515	
A23	18.374	-12.942	
A24	17.910	-14.370	
A25	17.446	-15.797	
A26	16.983	-17.224	

HOLE TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
A27	16.519	-18.651	Ø.332 THRU
A28	16.055	-20.078	
A29	15.592	-21.505	
A30	15.128	-22.932	
A31	14.664	-24.359	
A32	14.200	-25.787	
A33	13.737	-27.214	
A34	13.273	-28.641	
A35	12.809	-30.068	
A36	12.346	-31.495	
A37	11.882	-32.922	
A38	11.418	-34.349	
A39	10.955	-35.776	
A40	10.491	-37.203	
A41	9.870	-38.562	
A42	8.817	-39.619	
A43	8.705	-40.985	
A44	7.457	-40.233	
A45	5.967	-40.323	
A46	4.486	-40.081	
A47	2.997	-39.901	
A48	1.500	-39.793	
A49	.000	-39.757	

DRAWN Gary Swift TUNL	7/20/2019	SoLID HGC		
1-919-660-2668				
Material: Alum 6061-T651		TITLE Proto Assy Shell Front Window Frame		
Unless Otherwise Specified Tolerances are: .xx = ± .01 Angles = ± 0.1° .xxx = ± .005	Break Edges: 0.010 Deburr Holes: 0.015			
Dim in Inches		SIZE B	DWG NO SP-10-02-01	REV
		SCALE 0.15 : 1	SHEET 3 OF 3	