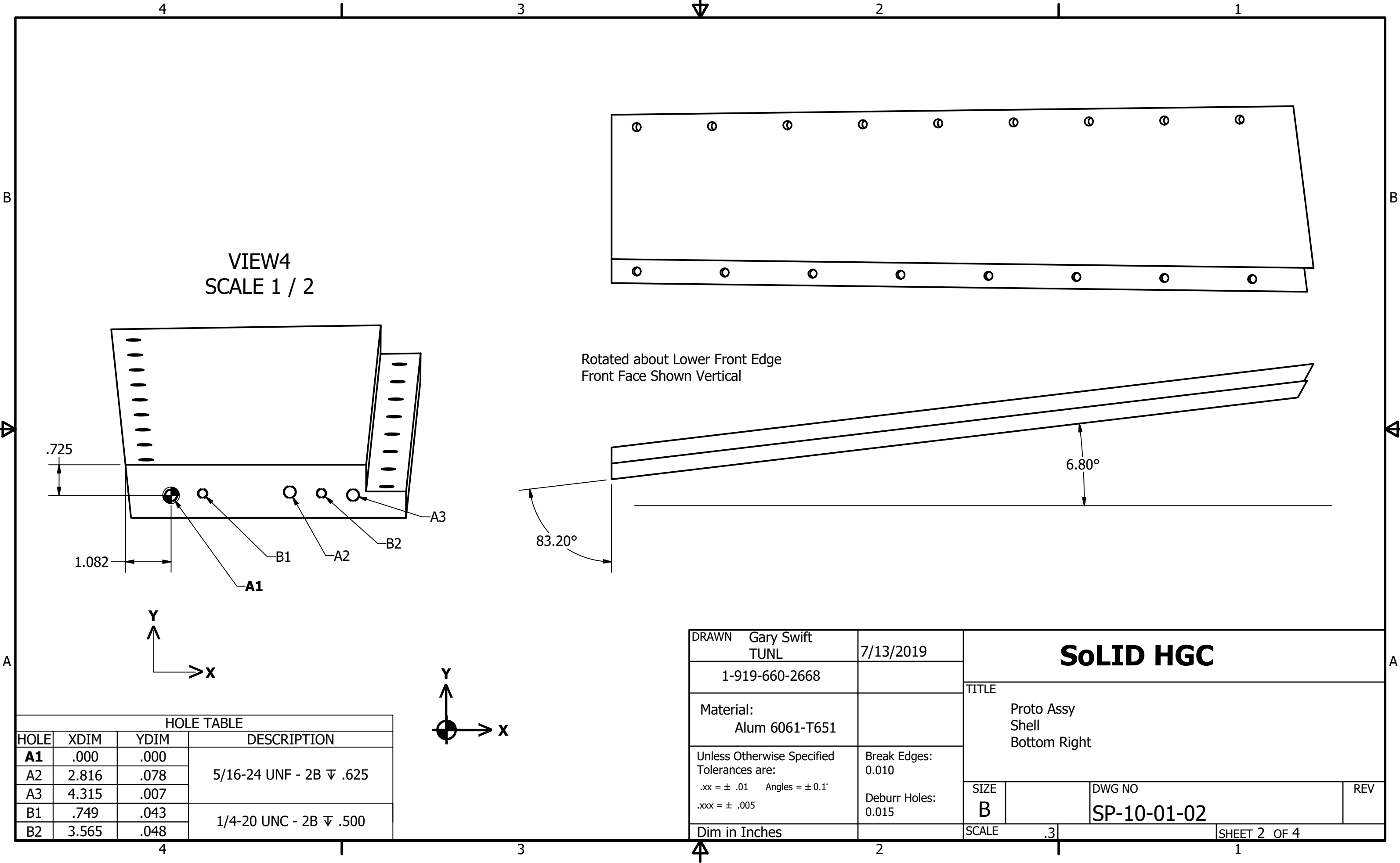


Note:
All Holes Drilled Normal
to Respective Face

DRAWN Gary Swift TUNL	7/13/2019	SoLID HGC		
1-919-660-2668				
Material: Alum 6061-T651		TITLE Proto Assy Shell Bottom Right		
Unless Otherwise Specified Tolerances are: .xx = ± .01 Angles = ± 0.1° .xxx = ± .005	Break Edges: 0.010 Deburr Holes: 0.015	SIZE B	DWG NO SP-10-01-02	REV
Dim in Inches		SCALE .2	SHEET 1 OF 4	



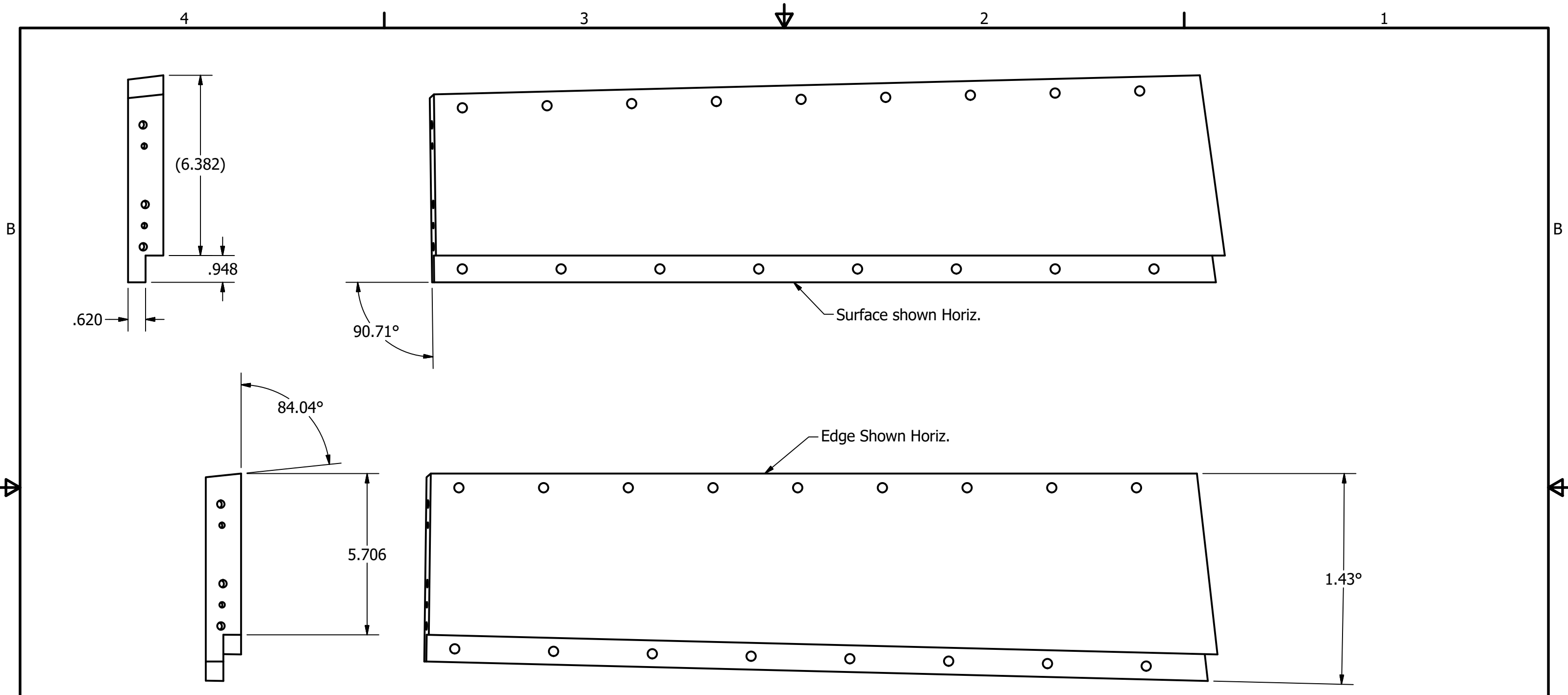
VIEW4
SCALE 1 / 2

Rotated about Lower Front Edge
Front Face Shown Vertical

HOLE TABLE

HOLE	XDIM	YDIM	DESCRIPTION
A1	.000	.000	5/16-24 UNF - 2B ∇ .625
A2	2.816	.078	
A3	4.315	.007	
B1	.749	.043	1/4-20 UNC - 2B ∇ .500
B2	3.565	.048	

DRAWN Gary Swift TUNL	7/13/2019	SoLID HGC		
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Material: Alum 6061-T651		TITLE Proto Assy Shell Bottom Right		
Unless Otherwise Specified Tolerances are: .xx = \pm .01 Angles = \pm 0.1' .xxx = \pm .005	Break Edges: 0.010 Deburr Holes: 0.015			
Dim in Inches		SIZE B	DWG NO SP-10-01-02	REV
		SCALE .3	SHEET 2 OF 4	



DRAWN Gary Swift TUNL	7/13/2019	SoLID HGC		
1-919-660-2668				
Material: Alum 6061-T651		TITLE Proto Assy Shell Bottom Right		
Unless Otherwise Specified Tolerances are: .xx = ± .01 Angles = ± 0.1' .xxx = ± .005	Break Edges: 0.010 Deburr Holes: 0.015			
Dim in Inches		SIZE B	DWG NO SP-10-01-02	REV
		SCALE .3	SHEET 3 OF 4	

DRAWN Gary Swift TUNL	7/13/2019
1-919-660-2668	
Material: Alum 6061-T651	
Unless Otherwise Specified Tolerances are: .xx = ± .01 Angles = ± 0.1' .xxx = ± .005	Break Edges: 0.010 Deburr Holes: 0.015
Dim in Inches	

SoLID HGC		
TITLE Proto Assy Shell Bottom Right		
SIZE B	DWG NO SP-10-01-02	REV
SCALE 0.17 : 1		SHEET 4 OF 4

