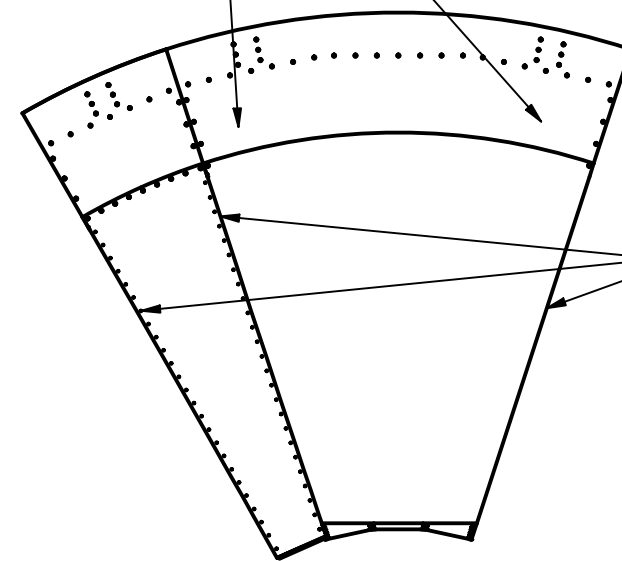


For Thin Window Pattern:
 Include squared corners to support
 the outer clamp frame. Include clearance
 holes for Shell bolts (not shown).



During Proto assembly:
 Window mount holes on arc) were moved in about 1" on radius.

Back Window sequence:
 For future fabrication, put the
 tapped holes in the shell frame
 parts during initial CNC machining.
 Then transfer locations
 for window clearance holes
 during assembly.

DRAWN Gary Swift TUNL	2/19/2021	SoLID HGC		
1-919-660-2668				
Material: Alum 6061-T6		TITLE Proto Assembly Shell 20210219 Notes		
Unless Otherwise Specified Tolerances are: .xx = ± .01 Angles = ± 0.1' .xxx = ± .005	Break Sharp Edges: 0.010			
Dim in Inches		SIZE B	DWG NO 20210219 Tank Proto Fab notes	REV
		SCALE 0.08 : 1	SHEET 1 OF 1	