# Heavy Gas Cherenkov Mirror Reflectivity Measurement

Wenliang Li, Garth Huber, Keith Blackburn, Chris Gould, Joe Gubeli, Brian Kross, Michelle Shinn, Brad Sawatzky, Drew Weisenberger, Carl Zorn

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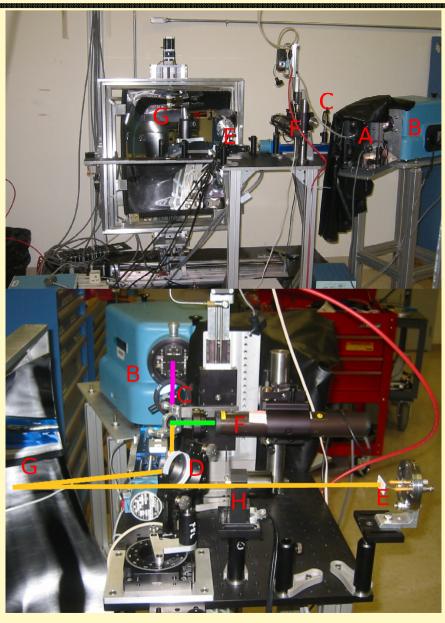
# **Project Motivation**

- HGC Mirrors must be aluminized to reflect UV Cherenkov photons
- @ Cern
  - High delivery and alumunization cost
  - Uncertain leadtime and delivery time
  - Aluminization quality is certified
- @ Evaporated Coating Inc (ECI), PA
  - Much cheaper cost
  - Very short leadtime
  - Aluminization quality is unknown
- Reflectivity Measurement is needed on ECI aluminizated mirrors to make the final decision

#### Introduction

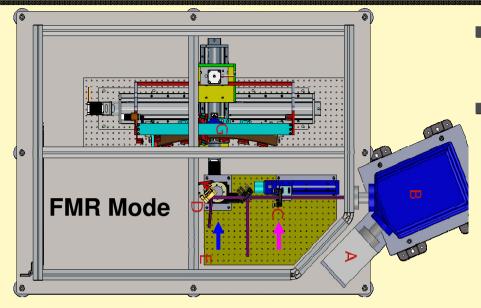
- November, 2011. HGC Mirrors #2 & 8 were sent to ECI for aluminization test
- Hall C, Detector Group and FEL constructed a permanent facility to measure the reflectivity of larger size optics
  - Measure any point on the mirror
  - Lower Wavelength limitation: 165nm
  - Mirror dimension limitation: 60cm x 55cm, radius of curvature: 110 cm)
- HGC and NGC mirrors
  - HGC: 200-400 nm
    - Reflectivity around 70% @ 200 nm
  - NGC: 165-400 nm (Purged N2 environment)
    - Air absorb UV below 190 nm
- Hall A & B are also interested

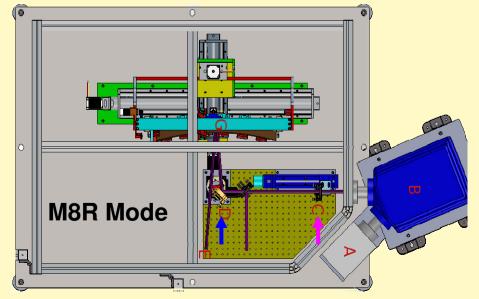
# Setup (@ FEL, User Lab 3)



- Measurement Equipment:
  - A: 3 Watt Hamamatsu Deuterium Lamp
  - B: MacPherson VUV 218Monochromator
  - C: PCX 50.8 X 200mm Focusing Lens
  - D: Melles Griot DUV Flipper Mirror
  - E: AXUV-100 Photo-diode
  - F: Alignment Laser Stage
  - G: HGC Mirror #8
  - H: Thorlab MC100 Optical Chopper
- Black hutch will be installed

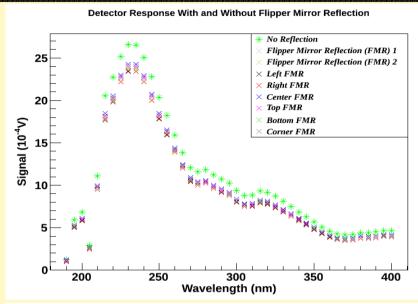
#### **Measurement Modes**

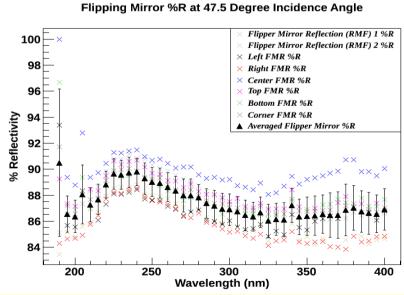




- Wavelength Scan
  - 190-400 nm at 5 nm steps
- 3 Measurement Modes:
  - No Reflection (NR) Mode
    - Light Path: Source → Detector
    - 1 Measurement
  - Flipper Mirror Reflection (FMR)
     Mode
    - Light Path: Source → Flipper → Detector
    - 8 Measurements
  - Mirror #8 Reflection (M8R) Mode
    - Light Path: Source → Flipper → Mirror #8 → Detector
    - 6 Measurements

# Flipper Mirror Reflectivity





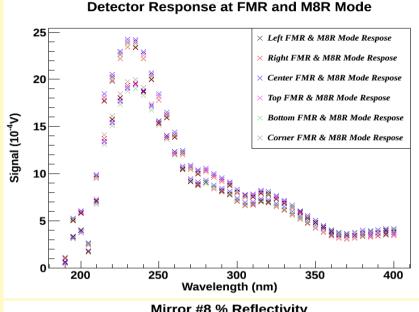
#### NR Mode:

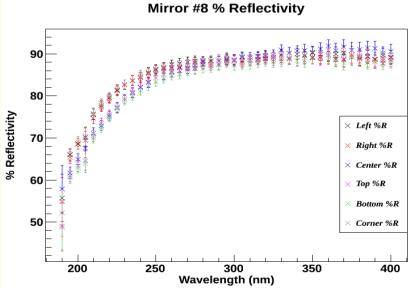
- Source → Detector
- 1 Measurement
- FMR Mode:
  - Light Path: Source → Flipper→ Detector
  - 8 Measurements (2 After NR, 6 Before M8R)
- Reflectivity:

Flipper Mirror Reflectivi 
$$ty = \frac{Signal (FMR)}{Signal (NR)}$$

- Uncertainty: Standard deviation of the reflectivity
- Baseline: 5 x 10<sup>-5</sup>V

# **Mirror #8 Reflectivity**



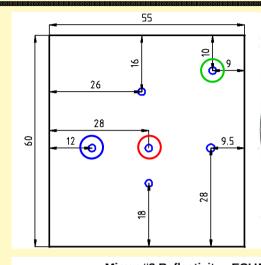


- FMR Mode:
  - Light Path: Source → Flipper→ Detector
  - 6 Measurements
- M8R Mode
  - Light Path: Source → Flipper
     → Mirror #8 → Detector
  - 6 Measurements
- Mirror #8 Reflectivity:

Mirror #8 Reflectivity = 
$$\frac{\text{Signal (M8R)}}{\text{Signal (FMR)}}$$

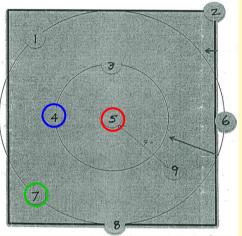
- Uncertainty is taken as the same as for FMR
- Baseline: 5 x 10<sup>-5</sup>V

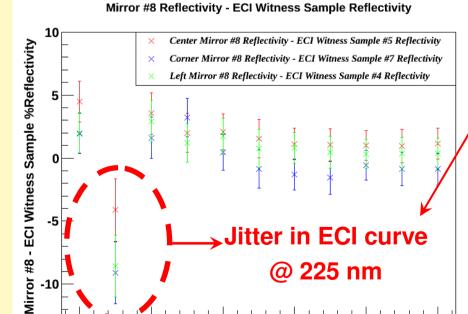
#### **Measurement – ECI Reflectivity Curve**

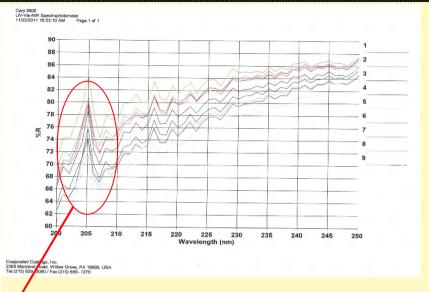


210

200







- Measurement ECI
  - Corner Witness Sample 7
  - Center Witness Sample 5
  - Left Witness Sample 4
- ECI Uncertainty Estimation:
  - < 230 nm:  $\delta$  (ECI) =  $\pm$  1%
  - > 230 nm:  $\delta$  (ECI) =  $\pm 0.5\%$
- Uncertainty Estimation:

 $\delta$ (difference) =  $\sqrt{\delta}$ (measurement)<sup>2</sup> +  $\delta$ (ECI)<sup>2</sup>

Wavelength (nm)

230

240

250

#### **Conclusion & Status**

- ECI aluminization quality meets our performance specification
- The reflectivity facility at JLab was successful
- Remaining 6 HGC mirrors were aluminized by ECI, and have arrived at JLab in Mid August. Their reflectivities will be measured in Dec, 2012

#### **Some Future Remarks**

- Different Lamp is required to measurement reflectivity down to 165nm
- Alignment cameras are needed for the optical alignment under N2 condition.
- Automation (Coding), but not urgent

#### Thank you

- Special thanks go to Wesley Moore and Jim Coleman for setting up the control system. Advice from Bob Legg, Mike Klopf and Tom Powers were absolutely vital for project development.
- Project construction fund and equipment were provided by Hall C, Detector Group and FEL of Jefferson Lab.

#### **Backups**

Flipper Mirror Reflectivity:

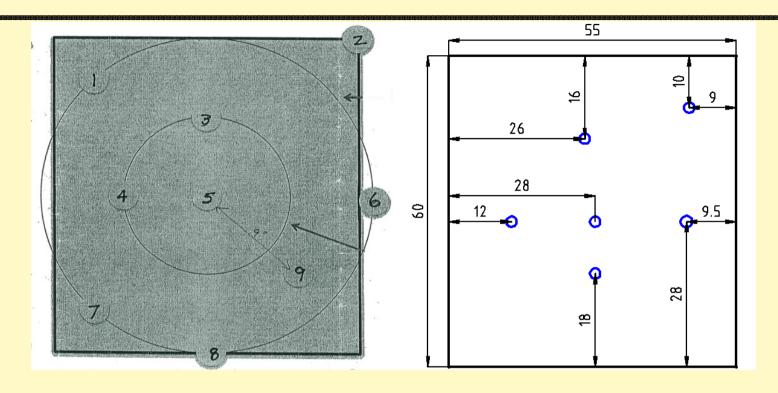
Flipper Mirror Reflectivi ty = 
$$\frac{\text{Signal (FMR)}}{\text{Signal (NR)}}$$

Mirror #8 Reflectivity:

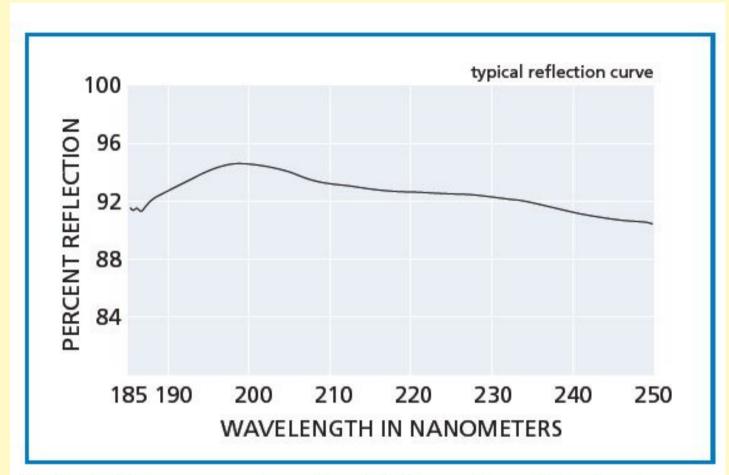
Mirror #8 Reflectivity = 
$$\frac{\text{Signal (FMR)}}{\text{Signal (M8R)}}$$

Our Measurement and ECI:

#### **Measurement locations**

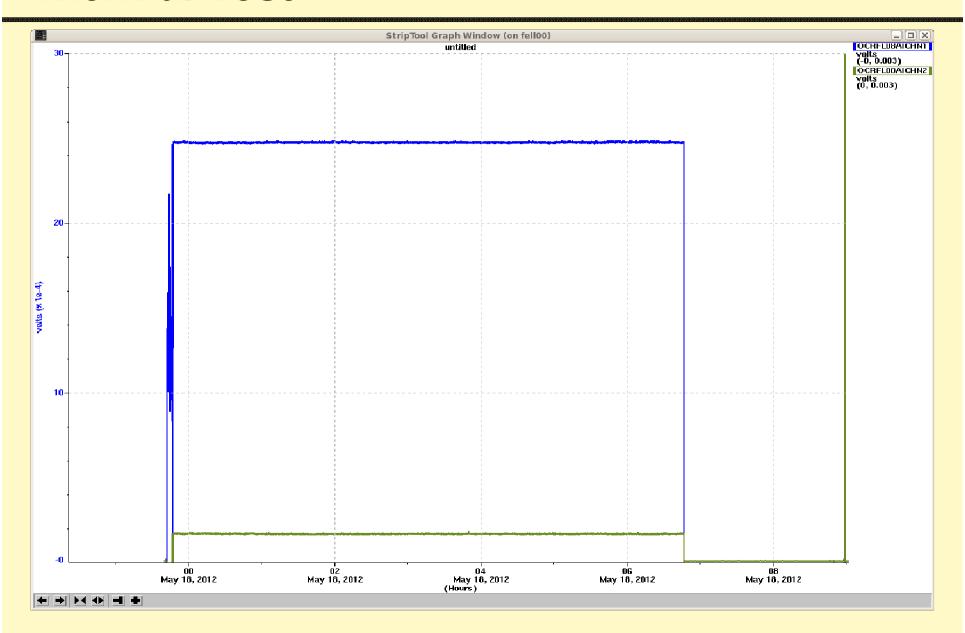


# **DUV Flipper Mirror Typical Reflectivity Curve**

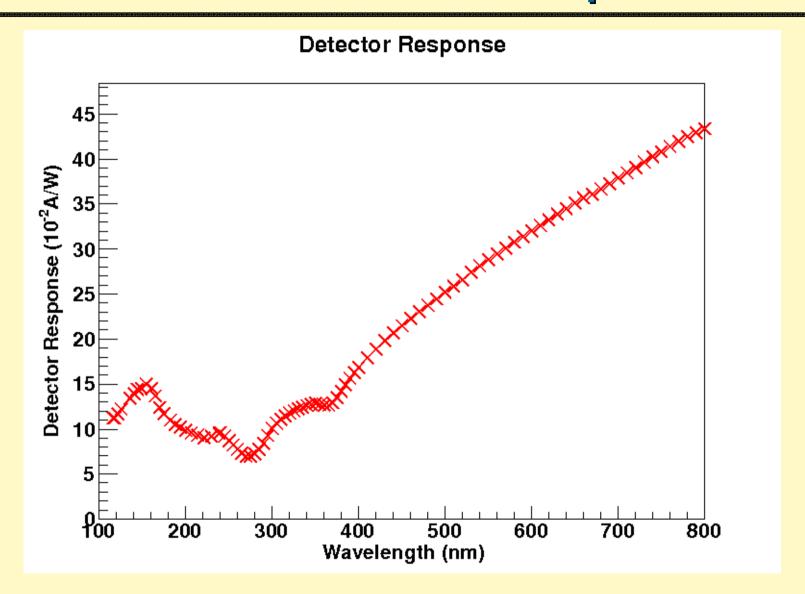


Reflectivity vs wavelength of 193 nm deep UV aluminum coating at 45°

#### **Thermal Test**



#### IRD AXUV-100 Photo-diode Response



#### **ECI Theoretical Curve**



2365 Maryland Road Willow Grove, PA 19090 USA (215) 659.3080 (215) 659.1275 fax evapsales@evapcoat.com www.evaporatedcoatings.com

#### **Coating Spectral Performance**

Customer: Jefferson Laboratory Date:

11/22/2011

Angle 8°

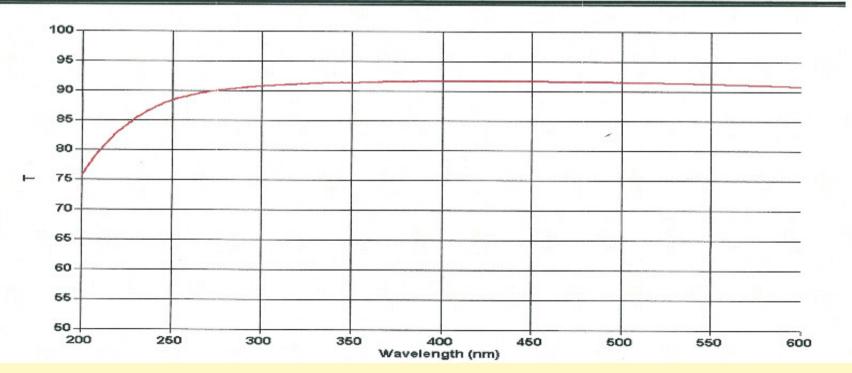
Analyst: KH

P.O. #: 12-M0245

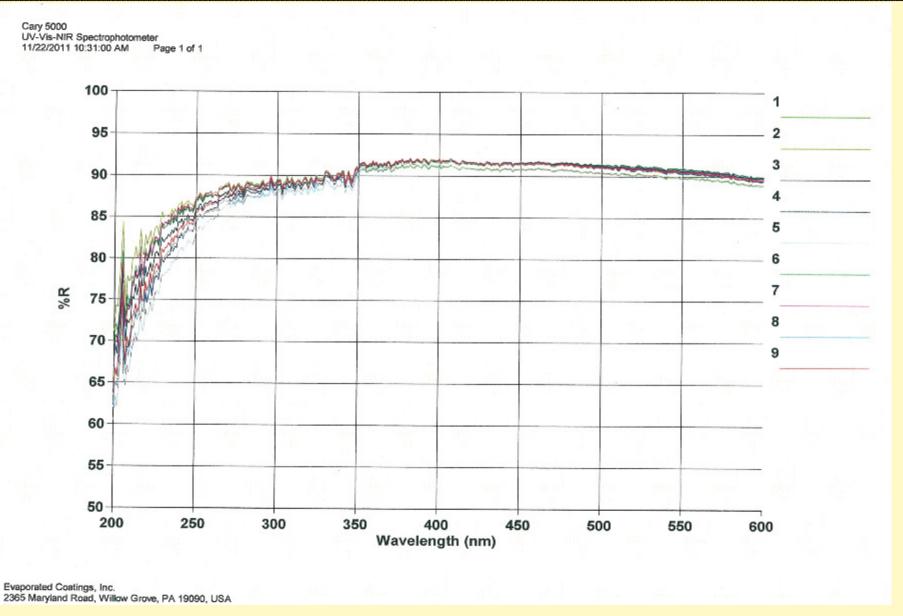
Run #: 1-65

Polarization:

Remarks: HGC Mirror

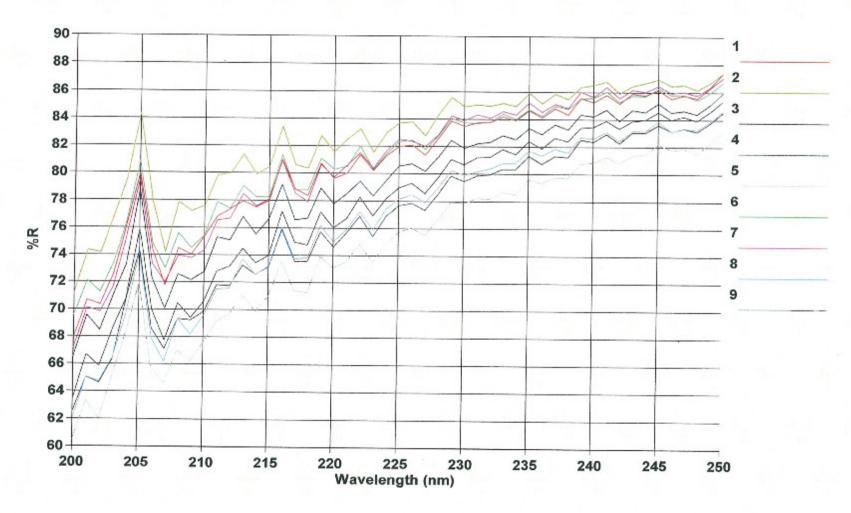


# ECI Witness Sample Reflectivity: 200-600 nm



# ECI Witness Sample Reflectivity: 200-600 nm

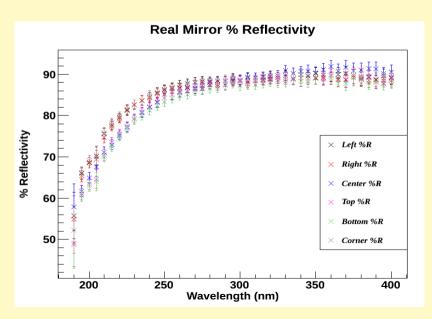


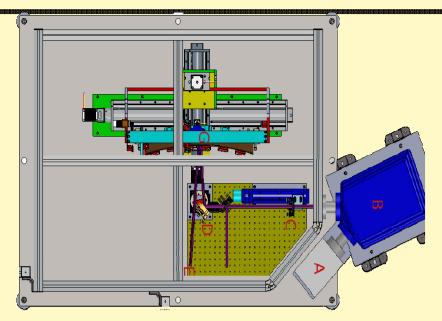


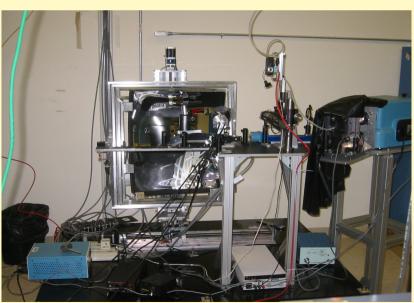
Evaporated Coatings, Inc. 2365 Maryland Road, Willow Grove, PA 19090, USA Tel: (215) 659 -3080 / Fax: (215) 659 -1275

#### **Quality Control: Mirror Reflectivity Measurement**

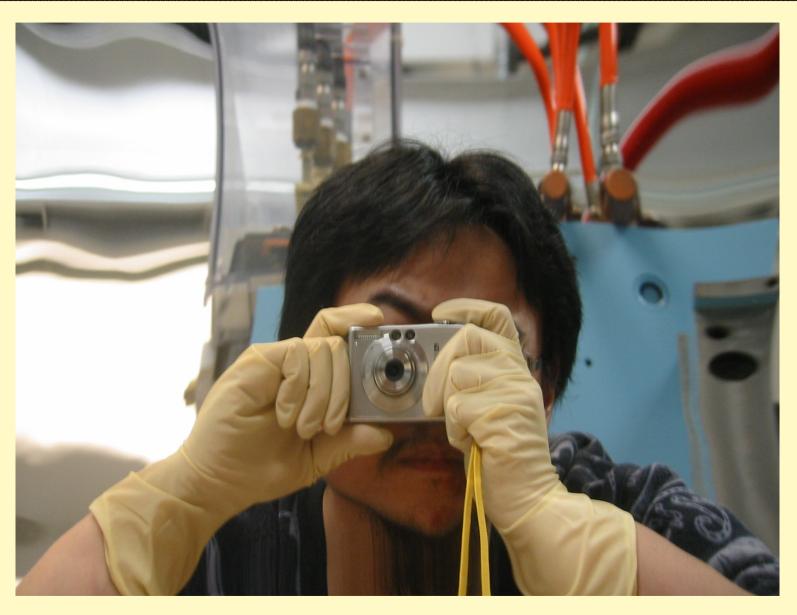
- Permanent Reflectivity Setup at FEL of JLab
- Wavelength: 200-400nm
- 0-3% difference to the vendor's measurement
- Confirms the vender's coating quality





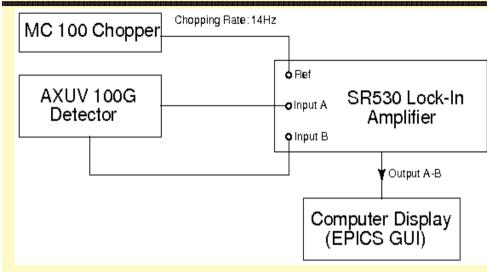


# **Aluminized Mirror Quality**



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# **Lock-in Technique**



The lock-in technique is used to measure very small AC signals in large background at narrow bandwidth.

- MC 100 Optical Chopper:
  - Chop the light signal at 14 Hz
  - Generated the gate for SR 530
- AXUV-100 Photo-diode
  - Two signal output: + and -, no bias voltage.
- SR530 Lock-in amplifier:
  - Output: signal magnitude (A-B) and synchronization.

- Advantages:
  - No PMT
  - Wavelength Scan: 200-400 nm dark box is not require
  - Requires a constant background